

Test report: 08/32001827
"English translation from the original in Spanish"

Date 03/03/2008
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Customer reference

SACOPA, S.A
P.I Pla de Politger, S/N
17854 St.Jaume de Llierca

The received material

Limit switch boxes marca **Sacopa**, modelo **30825**, with internal identification number 2008434/2.

Has been tested and found in conformity with specifications of the standard/s

UNE 20324: 1993 + 1ª MOD: 2000 (EQV a EN 60529:1991 + Erratum:1993 + A1:2000)+
ERRATUM:2004

With the follow Protection Degree (IP Code) in the terminals box:

IP X5

LGAI Technological Center, S.A.

Albert Marginet Morales
Center responsible
Products and Systems - ETE
LGAI Technological Center, S.A.

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This is the first page of the document, which has 7 pages from which 1 are appendix.

UNE 20324: 1993 + 1ª modif. 2000+ ERRATUM:2004

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TEST REPORT	
UNE 20324: 1993 + 1ª modif. 2000+ ERRATUM:2004	
Degrees of protection provided by enclosures (IP code)	
Report reference No.....	08/32001827
Date of reception of test item.....	18/02/2008
Date of performance of test (start) ..	03/03/2008
Date of performance of test (end)	03/03/2008
Testing laboratory.....	APPLUS+ CTC (LGAI Technological Center, S.A.)
Address.....	Campus de la UAB Apto. Correos 18 08193 Bellaterra
Applicant.....	SACOPA, S.A
Address.....	P.I Pla de Politger, S/N 17854 St.Jaume de Llerca
Test item description:	Limit switch boxes
Trademark.....	Sacopa
Model/type reference.....	30825
Manufacturer.....	Sacopa S.A
Environmental conditions during the tests..	
Temperature (°C)	23 ± 2
Relative humidity (%).....	44 ± 10

Uncertainty of measurement

The reported uncertainty is an expanded uncertainty calculated using a coverage factor k of 2 which gives a level of confidence of approximately 95 %. The typical uncertainty of measurement has been determined according to EAL-R2.

Temperature = ± 1 °C

Dimensions = ± 0,06 mm

Test case verdicts

Test case does not apply to the test object	N(ot)A(pplied)
Test item does meet the requirement	P(ass)
Test item does not meet the requirement	F(ail)
The test requirements had'nt been checked	N(oy)T(ested)
Observation over the test results (Num).....	OBS(ervation)

General remarks

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6	DEGREES OF PROTECTION AGAINST INGRESS OF WATER INDICATED BY THE SECOND CHARACTERISTIC NUMERAL		P
	Second characteristic numeral:	IPX5	P
	Test conditions according to sub-clause 14.2.1 to 14.2.8 as applicable	---	P
	Compliance checked	---	P

9	IP CODE DESIGNATIONS		---
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11	GENERAL REQUERIMENTS FOR TESTS		P
11.1	Atmospheric conditions for water or dust tests	---	P
	- temperature	23,4 °C	P
	- relative humidity	44 %	P
	- air pressure	1018 mbar	P
11.2	Test samples	---	P
	- number of samples tested	1	P
	- conditions for mounting assembling and positioning of the samples	According to installation	P
	- pre-conditioning, if any	---	P
	- tested energized or not	---	P
	- tested in motion or not	---	NA
	The manufacturer's instructions shall apply in the absence, of such specifications	---	NA
11.3	Application of test requirements and interpretation of test results	---	P
	- responsibility of the relevant technical committee		NA
	- in the absence of such specification the requirement of this standard shall apply	---	P

11.4	Combination of test conditions for the first characteristic numeral	---	P
	First characteristic numeral:	IP6X	P
11.5	Empty enclosures		NA
	Detailed requirements shall be indicated by the enclosure manufacturer in his instructions for the arrangement and spacing of hazardous parts or parts which might be affected by the penetration of foreign objects or water	---	NA
	The manufacturer of the final assembly shall ensure that after the electrical equipment is enclosed the enclosure meets the declared degree of protection of the final product.	---	NA

14	TESTS FOR PROTECTION AGAINST WATER INDICATED BY THE SECOND CHARACTERISTIC NUMERAL		P
14.1, 14.2	Test means and test conditions are performed according to table VIII	---	P
14.2.1	Test for second characteristic numeral 1 with drip box	---	NA
14.2.2	Test for second characteristic numeral 2 with drip box	---	NA
14.2.3	Test for second characteristic numeral 3 with oscillating tube or spray nozzle	---	NA
14.2.4	Test for second characteristic numeral 4 with oscillating tube or spray nozzle	---	NA
14.2.5	Test for second characteristic numeral 5 with the 6,3 mm nozzle	---	P
14.2.6	Test for second characteristic numeral 6 with the 12,5 mm nozzle	---	NA
14.2.7	Test for second characteristic numeral 7, temporary immersion between 0,15 m and 1 m	---	NA
14.2.8	Test for second characteristic numeral 8: continuous immersion subject to agreement.	---	NA

14.3	Acceptance conditions	IPX5	P
	It is the responsibility of the relevant Technical committee to specify the amount of water which may be allowed to enter the enclosure and the details of a dielectric strength test, if any	---	NA
	In general, if any water has entered, it shall not	IPX5	P
	- be sufficient to interfere with the correct operation of the equipment or impair safety	IPX5	P
	- deposit on insulation parts where it could lead to tracking along the creepage distances	IPX5	P
	- reach live parts or windings not designed to operate when wet	IPX5	P
	- accumulate near the cable end or enter the cable if any	IPX5	P
	For enclosure with drain-holes, it should be proved	---	NA
	By inspection that any water which enters does not accumulate and that it drains away without doing any harm to the equipment	---	NA
	For enclosures without drain-holes; the relevant product standard shall specify the acceptance conditions if water can accumulate to reach live parts	---	NA

PHOTOGRAPHS OF THE TESTED EQUIPMENT

